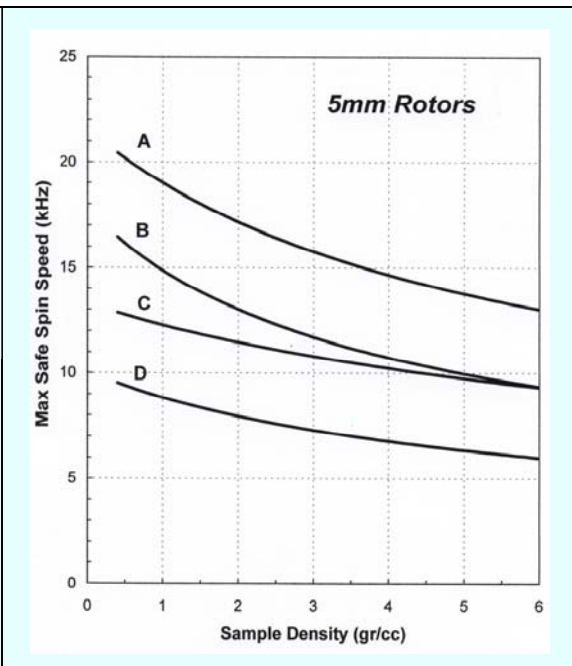
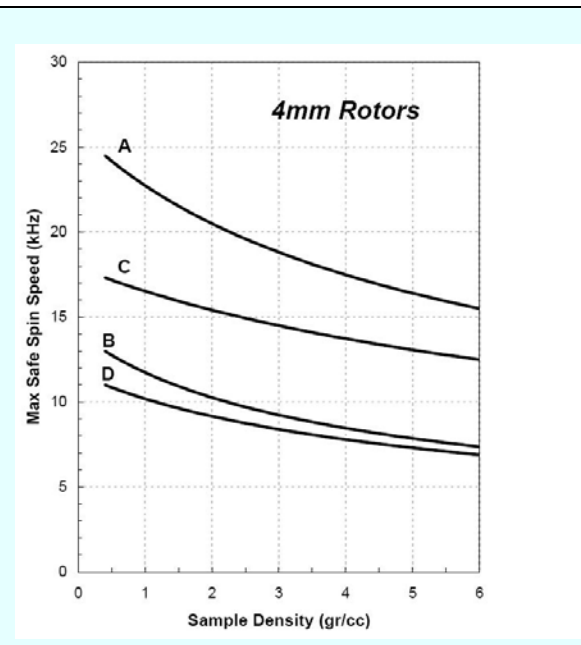


Doty MAS Spinning Speeds

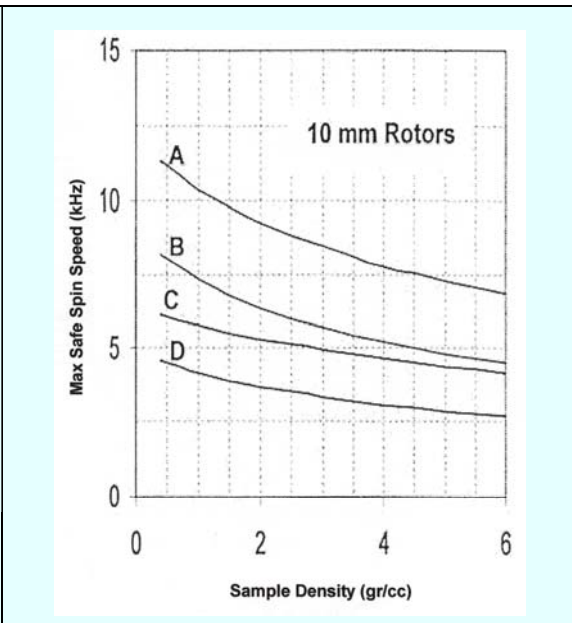
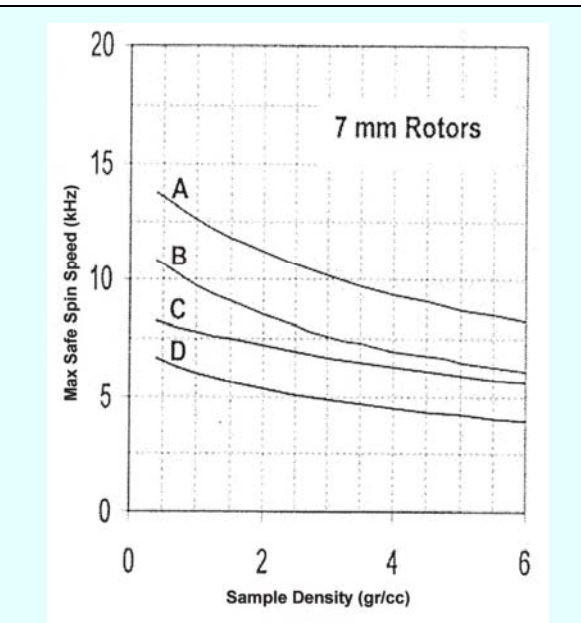
August 2009

| Maximum PROBE Speeds (kHz) | |
|----------------------------|----|
| DI 4 | 18 |
| XC4 | 24 |
| XC5 | 18 |
| 5 SS | 18 |
| 5 HS | 14 |
| 5 Std | 9 |



A - Si₃N₄ Thick Wall | B - Si₃N₄ Thin Wall | C - Zr Thick Wall | D - Zr Thin Wall

| Maximum PROBE Speeds (kHz) | |
|----------------------------|-----|
| XC7 | 12 |
| 7 SS | 12 |
| 7 HS | 9 |
| 7 Std | 6 |
| XC10 | 8.5 |
| 10 SS | 8.5 |



MAS Turbine Cap Spinning Speeds

Maximum Spinning Speeds (kHz) For Caps at Room Temperature

| Cap Style | 4 mm | 5-mm XC or SuperSonic | 5-mm Standard & High-Speed | 7-mm XC or SuperSonic | 7-mm Standard & High-Speed | 10-mm XC or SuperSonic |
|-------------------|-------|-----------------------|----------------------------|-----------------------|----------------------------|------------------------|
| Kel-F | 11 | 10 | 9 | 7 | 6 | 5 |
| Caps with o-rings | ----- | 10 | 9 | 7 | 6 | 5 |
| Vespel w/screw | ----- | ----- | 9 | 12 | 11 | 8 |
| Vespel | 21 | 16 | 14 | 12 | 11 | 8 |
| Aurum | 24 | 20 | 14 | 14 | 12 | 10 |
| Torlon or GFT | 24 | 20 | 14 | 14 | 12 | 10 |

Note: This chart represents only material characteristics for caps. Check the Probe Specifications. The spinning speed is often more limited by the probe or the rotor material.